

Plumb better with...



PIPE REPAIR PATCH

40mm / 50mm / 75mm / 110mm / 160mm



DESCRIPTION: Plumbetta Pipe Repair Patch

FEATURES: A Pipe Repair Patch to repair Soil Venting & underground pipes for sizes 40mm, 50mm, 75mm, 110mm & 160mm.

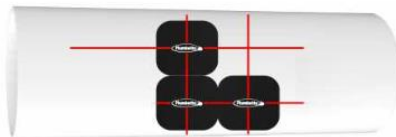
SPECIFICATIONS: Glue on Pipe Repair Patch to seal broken or damaged pipes above or below ground.

*Quick & Easy Installation *Time Saving *Cost Effective *Quality Guaranteed
 *Product Guarantee 12 Months against factory defects or faults *Proudly made in SA
 Patented Design

Product Size: 40MM / 50MM / 75MM / 110MM / 160MM

Colour: White

Material: PVC



FULL INSTALLATION GUIDE

STEP 1

Assess cracked or damaged pipe to be repaired.
 Choose correct Pipe Repair Patch to cover cracked/damaged area – Use 110mm Pipe Repair Patch on 110mm pipe to be repaired etc.

STEP 2

Prep areas to be bonded on outer surface area of applicable cracked/damaged pipe & to the entire underneath body of the Pipe Repair Patch by using solvent cleaner to clean all the contact surface areas & allow to dry.

Drill a 6mm hole directly into or next to cracked/damaged section on pipe using a drill fitted with 6mm drill bit attachment & clear debris on inner & outer edges of drilled hole using a deburring tool.

Tip: Dry fit to test before applying High Pressure PVC Cement to pipe & Pipe Repair Patch.

STEP 3

Apply adequate High Pressure PVC Cement in proportion to the prepped outer area of cracked/damaged pipe & to the entire underneath part of the applicable Pipe Repair Patch to be fitted. Fit Pipe Repair Patch to cracked/broken pipe by aligning centre locating pin on underneath body of Pipe Repair Patch into the 6mm drilled hole & slightly press against for 30 seconds without movement.

Apply a final layer of high-pressure PVC Cement around edging of applicable Pipe repair patch to seal.

Wipe & clean off any excess High Pressure PVC Cement around edging of Pipe Repair Patch for a neat finish. Do not disturb assembled joint for 10 minutes to allow cement to set & 12 to 24 hours drying time should be Allowed before applying working pressure.

Always allow Pipe Repair Patch to set & bond to cracked/damaged pipe as per High Pressure PVC Cement manufacturer's specification before using.

NB: Highly recommended to use: U-PVC High Pressure Cement / Weld from Tangit etc.

ELONGATED HORIZONTAL & VERTICAL CRACKED OR DAMAGED PIPES:

Secure & fit 1st Pipe Repair Patch to pipe by following step 1-3 as above.
 Place 2nd Pipe Repair Patch against top/bottom/left/right side of 1st Pipe Repair Patch fitted.

Use allocated pointers on sides of Pipe Repair Patch to mark cross section on pipe.
 Draw cross lines to find centre point with marker.

Drill another 6mm hole into marked centre & follow step 1-3 above & secure 2nd Pipe Repair Patch to pipe.

Add additional Pipe Repair Patches to cover entire cracked/damaged area as needed following the above method.

Tip: When adding additional Pipe Repair Patches to elongated horizontal & vertical cracked/damaged pipes – for the 2nd Pipe Repair Patch being fitted - drill the locating hole bigger using an 8mm drill bit so one can easily locate & move 2nd Pipe Repair Patch into position for a flush fit against 1st Pipe Repair Patch fitted.

NB: Highly recommended to use: U-PVC High Pressure Cement / Weld from Tangit etc.

